

OUVERT OA/4ÈME MAIN CRMP OUTIL HX4 DONNÉES

tyg;-w-
BASE DE

CETTE HA" ToeL "L sT "st sE uSep ABY PovER50
"PR5sS" AS ozrl "ED BY 0SH1 A† 1 "i 21i (+6)

sfE 8rmsf sinr Ftn iuPohTuT lgrn8mna eo8cE8--0
LIMITED WARRANTY, AND LIMITATION OF LIABILITY

HOY/ TO US.E THE DANIELS HX4 (M22S20/5-01)
CRIMP TOOL AND DIES

CENCRA IttFOftM !óžl

L'outil 'DANtEL5 HX4 .crmp ls dasignépd to crrlrp VQfiOUS
GIZag Qnd tyg99 Of fefFU)&9, cEtOYi0) CQfil,8Ct0f*4, contacts,
splices and terminol lugs to ca8)es and
i c, Intarchonge0ble dles iYioy bs lrtatollsd et
lookmd im p(aca avec pima.

ATTENTION : AVANT D'ATTELIPTJNG 70 .DE RETIRER LES
DIES DE L'OUTIL, ASSUREZ-VOUS. QUE TOUS LES
VERROUS PIM5
nxvE azu eEoowa (sEE FtsuR" +j.
LE FAIT DE NE PAS FAIRE PEUT RESTJLT 'IN
sEéio "s oastxcs to 'r" Tooc.

D)E tNSTALLATIOLI

1, Allgn dle rail slots in dix hołves with ths roil ix the
crrlrtp tool and push sbottk of dies tato holas. Diea uilt
Rnap into p!ase (Sw Ftqure 1).
2, Glose tnoł hndle tt f ake aure dlea ora properly
saste<I, 7ha tool is now raady fer usa

L Avec le couvercle de l'outil ofirnp ouvert, p!oce dla
rwnovol
to01 gge|mst fin de knckout p|n un8 tap gsnWY
avec smo)l hammar (Voir Figura 2}, Tha die xitl bc
releoss8 fr:orn the frank dle hołder. It cen now ha
rTiTiavad by dog.

2. 0Io<e le sertissage tropl hondle et aJida thó dlś
remevaf toól 8atwsan the die and taol Jsody
(Sec Figu e 3) Mettre la main% épen vlth B snOp
4oflmn,

Ce dle sera cel'ž'isod ond cen theri bs rarrf vad by bond.

PERŁIANEMT DİE ASSEUBŁY

1. I "stnll dies in rlmptool.
2. Prlve tock pins, suppliad with dtas, through holas ond
fush "Jlti nutaida ruefoeco. Long pln tlrough
tool et et une tige courte à travers la tige de poussée.
{Voir

N0T£:0ie removed tnn3 la numéro de port HX5-82 est

01E RAIL 5LOT

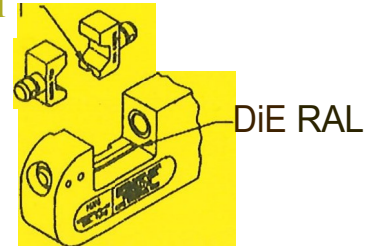
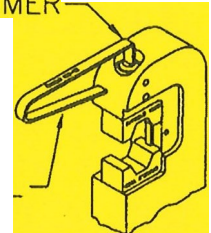


FIG. 1

TAP WITH HAMMER



01E OUTIL DE
DÉMONSTRAGE

FIG. 2

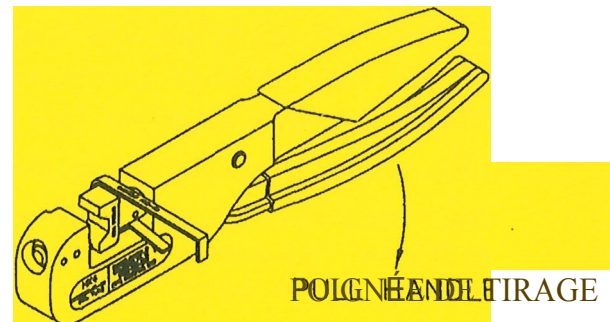


FIG. 3

PUSH ROD

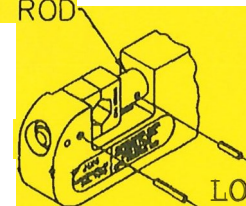


FIG. 4

LOOK PNS

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l'outil n'est pas ovolo e. o rod oppro timotsiy
3/16

d+Ometr

lohg may ba uaad}

NOTE: Use only "Y" series dies with HX4
crimp tool.

01f4#BLs B+I4UrAG1JR "s C0hP., 62t o" r-z ao D. oRL 'io0, CL 326S4, UgA, P#0& '47,/bss-sJst, rAx +o7,/bS5-6 'g'

D&TA0HEET

HEX GAGING.

1. Tenez cet outil fermement closed.

2. Insrt le membre GO qage (grain) est montré : goglnq amy thesc hex flots poroltel to le dia foca (porting line), Le membre du GO qoge doit entrer dans la covité de la dia foca (porting line).

S. S'efforcer d'insérer l'élément NO-CO qoge (rad) dans le même monnsr, L'élément NO-g0 goqe peut pénétrer lentement dans la cavité de la matrice, mais il ne doit pas pouvoir traverser la cavité.

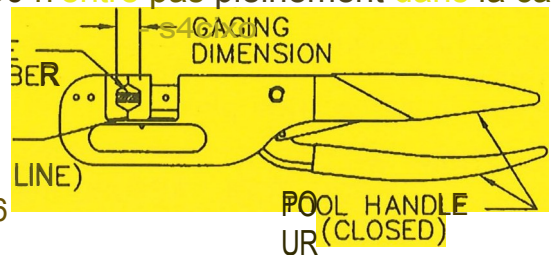
la cavité, Si la chambre d'enregistrement du NO-G0 n'entre pas pleinement dans la cavty, la femme dla la on8

"o-id ba r"pio--'i.

CAUTION. 00 POINT OUIMP LE MEMBRE GAGE ;
LE FAIRE EST GRAVEMENT DABAGF
L'OIE SET.

UE

DIE fsGE
{PARTIN6



INFORMATIONS GÉNÉRALES

L'outil DANIELS HX1 crtmp fcoturcs. o système ef interchonqeoble disa

Il y a onolreody o wlde variety of ces dlae ; ovolloble nt DANIELS, for tha HX4 tool frama, As new requirements avotve, tha onqoinę prscass of devdsping new dla seta contñnucs.

CARE OF TOOL

\\N- Le racornissement sévère. que vous :

1. NE PAS immarea toela in clectning eolution.

2, 0.0 NE PAS vaporiser d'aie dans la toel, pour lubécotc.

.3s NE PAS ottcmpt de dñnssembler l'outil ou d'effectuer des réparations.

Il s'agit également d'un crlmp de précision et doit être traité comme tel.

DISC propose des services complets de rénovation et de réétalonnage. "

DŁŁC speciolty enqlncars. ann monufoaŁuras complete toal kŁts to satisfy indivtduol customer 'requirements, such ós total olraroft support, qendral shop maintśnanca er production, on óoard ship and vehicle servlca, ale.

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